



TECHNICAL BULLETIN INDEX

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PUBLICATION	ISSUE/ REV	DATE	SUBJECT
TB 214-76-1	Rev A	26-Jan-77	PART I - Disassembly, Inspection, and Reassembly of Driveshaft Assembly, P/N 214-040-006-5 - PART II - Mod. of Engine to Transmission Driveshaft Assembly, P/N 214-040-006-5
TB 214-76-2	Basic	5-Mar-76	Model 214B Component Exchange Program
TB 214-76-3	Basic	7-Apr-76	Warranty Claim Procedure and Return of Parts
TB 214-76-4	Rev A	3-Mar-89	Hydraulic Actuator, P/N 214-076-146-1 and 214-076-147-1, Bypass Indicator Switch, P/N 41003285
TB 214-76-5	Basic	21-Jun-76	Hydraulic Actuator, P/N 214-076-146-1, (Seal Replacement)
TB 214-76-6	Basic	23-Aug-76	Repositioning Coupling, P/N 30-134-1
TB 214-76-7	Rev A	15-Feb-77	Inspections for Replacement Mounting Screws in the Converter/Motor, P/N 214-073-902-1/-2, with Bolts
TB 214-76-8	Rev A	13-Oct-76	Instruction for Adding Drain Holes in Lower Left and Right Hand Airframe Skins
TB 214-76-9	Basic	9-Nov-76	Adjustment of Hydraulic Actuator P/N 214-076-146-1
TB 214-76-10	Basic	12-Nov-76	Cargo Hook Assembly, P/N 214-070-921-3, (Switch Adjustment Date)
TB 214-76-11	Basic	15-Nov-76	Repair of Torque Shaft Assembly, P/N 214-001-031-1
TB 214-76-12	Basic	24-Nov-76	Lycoming Fuel Control, P/N 2-160-620-20 (Hamilton Standard P/N 755333-3)
TB 214-76-13	Basic	7-Dec-76	Cargo Load Meter Kit, P/N 214-706-017-1
TB 214-77-1	Basic	5-Jan-77	214 Torquemeter System Test Procedure
TB 214-77-2	Basic	25-Jan-77	Repair of Electric Sump Drain Valve, P/N AF11C-9
TB 214-77-3	Basic	14-Feb-77	Removal of Chafing Tape from Tail Rotor Driveshaft Covers (See ASB 214-77-7)
TB 214-77-4	Rev A	15-Apr-77	Functional Test of the Gyromagnetic Compass Annunciator
TB 214-77-5	Basic	13-Apr-77	Sealing of Cargo Suspension Assemblies, P/N 214-070-921-1 and -3
TB 214-77-6	Basic	22-Jun-77	Replacement of NAS1197 Washers with AN960PD Washers on the 214B/B-1 Transmission and Power Train Installation
TB 214-77-7	Basic	21-Jul-77	Assignment of Retirement Life of Main Rotor Spindle Assembly, P/N 214-010-103-3
TB 214-77-8	Basic	1-Aug-77	Modification of Rotor Brake Quill Installation, P/N 214-014-022-1
TB 214-77-9	Basic	7-Nov-77	Hydraulic Servo Actuator, P/N 214-076-147-1, Seal Replacement
TB 214-77-10	Basic	21-Dec-77	Replacement of the 42 degree Intermediate Gearbox Attachment Bolts, P/N AN5H-13A, with Bolt, P/N AN5H-15A
TB 214-78-1	Basic	28-Feb-78	Inspection and Maintenance of Emergency Exits

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TB 214-78-3	Basic	21-Mar-78	Main Rotor Blades, P/N 214-015-001-5 and -11, Removal and Repair of Blade Inspection System (BIS) Skin Ground
TB 214-78-4	Basic	29-Mar-78	Removal of Bleed Air Ducts and Attaching Hardware from the Oil Cooler Blower Lines and the Heater System
TB 214-78-5	Basic	13-Apr-78	L.H. Boost Pump Remote Circuit Breaker/Relay Wiring Modification
TB 214-78-6	Basic	19-Apr-78	Replacement of Cargo Door Sliders, P/N 214-030-220-1
TB 214-78-7	Basic	3-May-78	Replacement of Hydraulic Tube Assembly, P/N 214-076-506-1 and 214-076-421-1
TB 214-78-8	Basic	14-Jun-78	Engine Gearbox, P/N 214-040-005, Additional Inspection Requirements
TB 214-78-9	Basic	21-Jul-78	Main Rotor Blade, P/N 214-015-001-5/-11, Increase of Retirement Life
TB 214-78-10	Rev A	15-Aug-78	Forty-Two Degree Gearbox, P/N 214-040-009-7, Inspection of Attachment Lugs for Cracks
TB 214-78-11	Basic	25-Aug-78	Tail Rotor Driveshaft No. 1 Hanger Bearing Support, P/N 214-030-706, Inspection/Addition of Brace Assembly
TB 214-78-12	Rev A	30-Nov-78	Replacement of the Transmission Stop Fittings Insert, P/N 214-030-631-1 and -2, With Improved -3 and -4 Inserts
TB 214-78-13	Basic	12-Sep-78	Rework of the Cargo Suspension Assembly, P/N 214-070-920-1, -3
TB 214-78-14	Basic	12-Sep-78	Ground Pressure Test Hydraulic Tube, P/N 214-076-510-1, Replacement of
TB 214-78-15	Basic	5-Oct-78	Installation of Wear Sleeve on Flight Control Tube Assembly, P/N 214-098-001 and -005
TB 214-78-16	Basic	31-Oct-78	Reinforcement/Repair Cabin Roof Structure Frames, P/N 214-030-504-19 and -20
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TB 214-78-18	Basic	20-Nov-78	Reinforcement/Repair of Tailboom, P/N 214-030-003-7
TB 214-78-19	Basic	1-Dec-78	Repair of Left Side Panel, P/N 214-030-401-131, on the Upper Transmission Island
TB 214-78-20	Basic	19-Dec-78	Announcement of Compressor Wash Interval
TB 214-79-21	Basic	8-Mar-79	Modification of Engine Bellmouth Screen Retrofit Kit
TB 214-79-22	Basic	29-Mar-79	Structural Repair to Cabin Windshield Upper Longeron and Door Post, P/N 205-030-619
TB 214-79-23	Basic	18-Apr-79	Replacing 5VDC Power Supply, P/N 209-075-387-1, with P/N 212-075-962-1

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TB 214-79-25	Basic	23-Apr-79	Hydraulic Servo Actuator, P/N 214-076-146-001, Replace Boot and add Clamp (See TB 214-82-39)
TB 214-79-26	Basic	8-May-79	Engine Mount Support Fitting, P/N 214-030-418-1 and -2, Replacement of
TB 214-79-27	Basic	24-May-79	Scissors and Sleeve Assembly Collective Hub Lock Plate Screws P/N MS35276-260, Replacement of
TB 214-79-28	Basic	6-Jun-79	Hydraulic Installation P/N 24-076-004-007, Reposition of Pressure Hose Assembly, P/N 70-046J000Y230
TB 214-79-29	Basic	26-Jun-79	Announcement of increase in TBO of: Main Rotor Hub Assembly, Scissors and Sleeve Assembly, Swashplate and Support Assembly, Tail Rotor Hub Assembly
TB 214-79-30	Basic	10-Aug-79	Announcement of Increase in TBO of: Main Transmission Assembly, Main Driveshaft, Intermediate 42 degree Gearbox Assembly, Tail Rotor 90 degree Gearbox Assembly, Main Rotor Mast Assembly
TB 214-79-31	Basic	15-Aug-79	Hydraulic Servo Actuator, P/N 214-076-146-001, Rework Housing Assembly, P/N 214-076-026-001, to a -003 by Installing New Bushings and Modifying Housing
TB 214-80-32	Basic	1-Feb-80	Hydraulic Actuator Assys, P/N 214-076-146-001 and 214-076-147-001, Extension of Overhaul Interval
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TB 214-81-37	Basic	6-Mar-81	Forty-Two Degree (42) Gearbox Support, P/N 214-020-249, Rework of
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TB 214-83-40	Basic	28-Jan-83	Hydraulic Actuator Assembly, P/N 214-076-146-001, Change of Overhaul Interval
TB 214-83-41	Basic	20-Jun-83	Elimination of Tail Rotor Driveshaft Adjustable Coupling Assembly, P/N 214-040-640-001
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TB 214-84-45	Rev B	25-Jun-85	Main Rotor Outboard Strap Fitting Assembly, P/N 214-010-115-001, Replacement of
TB 214-84-46	Basic	6-Aug-84	Main Rotor Spindle Bolt, P/N EWB26-10H90, Replacement of
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TB 214-85-49	Basic	3-May-85	Retirement Life for Main Rotor Grip, P/N 214-010-104-121
TB 214-85-50	Basic	1-Nov-85	Tail Rotor Blade, P/N 214-010-750 (All Dash Numbers), Improved Visibility Paint Scheme
TB 214-86-51	Basic	17-Jan-86	Hydraulic Pump, P/N 214-076-033-001, (Abex Model APIV-105, P/N 63074), Replacement of External Driveshaft
TB 214-86-52	Basic	23-Jan-86	Main Rotor Hydraulic Actuator, P/N 214-076-146-001, Piston Seals and Cylinder Assemblies, Replacement of
TB 214-86-53	Basic	17-Mar-86	Main Rotor Spindle Bolt Assembly, P/N 214-010-261-103, Introduction of
TB 214-86-54	Basic	26-Mar-86	Retainer secured (Push Out) Passenger Compartment Windows
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TB 214-88-56	Basic	8-Feb-88	Addition of Identification Decal on Aircraft Exterior
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TB 214-88-58	Basic	24-Aug-88	Tail Rotor Counterweight Bearings, P/N 214-010-774-001 and 214-010-728-001, Inspection of
TB 214-88-59	Basic	23-Nov-88	Plumb Bob Support Installation, P/N 205-030-147-009, Inspection of
TB 214-89-60	Basic	27-Oct-89	Introduction of New Step Actuator, P/N 212-075-418-103
TB 214-90-61	Basic	15-Feb-90	Intermediate Gearbox Assembly P/N 214-040-009, Configuration Change and Upgrade
TB 214-90-62	Basic	16-Mar-90	Engine (Speed Reducer) Gearbox Assembly P/N 214-040-005, Configuration Change and Upgrade
TB 214-90-63	Rev A	2-Apr-01	Engine to Transmission Driveshaft Assembly P/N 214-040-006, Configuration Change and Upgrade
TB 214-90-64	Rev A	3-Aug-90	MRC Duplex Bearings P/N 204-040-424-001, Inspection and Recall
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TB 214-90-67	Basic	13-Nov-90	Tail Rotor Gearbox Assembly P/N 214-040-011, Configuration Change and Upgrade
TB 214-91-68	Rev A	17-Feb-95	Scissors and Sleeve Assembly P/N 214-010-401, Configuration Change and Upgrade
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TB 214-91-70	Basic	7-May-91	Tail Rotor Driveshaft Splined Couplings, Revision to the Special Inspection
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TB 214-92-73	Basic	30-Oct-92	Main Transmission Assembly P/N 214-040-002 Configuration Change and Upgrade
TB 214-93-74	Basic	29-Mar-93	Modification of Aft Engine Mount Support U Channel
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TB 214-93-76	Basic	22-Jun-93	Addition of Hydraulic Pump Pulsation Dampener to the PC-1 and PC-2 Hydraulic Systems
TB 214-94-77	Basic	24-Oct-94	Tail Rotor Hub Assembly, P/N 214-011-801-111, Bonding of Trunnion Bearing Housings in Yoke
TB 214-94-78	Basic	28-Nov-94	Aircraft Braking Systems Service Bulletin: Introduction of Stainless Steel Piston 5011934
TB 214-95-79	Basic	14-Feb-95	Scissors and Sleeve Assembly, P/N 214-010-401-003 and -007, Drive Plate Attachment Bolt and Washer Replacement
TB 214-95-80	Basic	17-Feb-95	Lucas Western Service Bulletins: High Performance Rescue Hoist Assembly Washer Interference
TB 214-95-81	Basic	26-May-95	Introduction of Improved Spider P/N 214-040-357-101
TB 214-95-82	Basic	14-Aug-95	Main Rotor Blade Assembly, P/N 214-015-500-105, Retirement Life, Increase of
TB 214-96-83	Basic	29-Aug-96	HR Textron Service Bulletin 214-067-01: Replacement of Upper End Cap on Dual Hydraulic Servo Actuator Assembly 214-076-146-ALL
TB 214-97-84	Basic	21-Mar-97	Introduction of New Main Rotor Pitch Change Bearing Assembly, Inner Race P/N 214-310-001-101, and Bearing, P/N 214-310-002-101
TB 214-97-85	Basic	11-Jul-97	Modification of Collective Actuator Balance Spring Installation
TB 214-97-86	Basic	8-Sep-97	Introduction of New Transmission Pylon Restraint Case Assembly, P/N 214-040-063-113

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TB 214-99-89	Basic	15-Dec-99	Introduction of Improved Transmission Oil Filler Cap Assembly, P/N F502SC
TB 214-99-90	Basic	15-Dec-99	Introduction of P/N 212-340-113-101, Transmission Input Quill Assembly Oil Seal and P/N 214-704-218-101, Retrofit Kit
TB 214-00-91	Basic	8-Mar-00	Engine Mount Tri-pod Assembly, P/N 214-060-107-005, Engine Mount Bi-pod Assembly, P/N 214-060-108-005, and Engine Mount AFT Support Assembly, P/N 214-060-118-001, Retirement Life, Increase of
TB 214-02-92	Basic	11-Jun-02	Introduction of P/N 214-001-133-103 Collar and Modification of Existing P/N 214-001-133-001 Collar
TB 214-02-93	Basic	30-Aug-02	Main Rotor Hub Assembly Spindle Assembly, P/N 214-010-103, Revision of Inspection and Overhaul Requirements
TB 214-03-94	Basic	4-Apr-03	Replacement of P/N 214-075-153-007 Nickel-Cadmium Battery
TB 214-04-95	Basic	6-Apr-04	Conversion of Model 214B to Model 214B-1 or Model 214B-1 to 214B
TB 214-09-96	Basic	21-Oct-09	Alternate Main Rotor Drag Brace Assembly, P/N 214-010-191-101, Introduction of
TB 214-11-97	Basic	28-Nov-11	Main Rotor Trunnion Assembly, P/N 214-010-230-101, Revision of Magnetic Particle Inspection Procedure

NOTICE

The following blank pages are provided for entry of additional notices when distributed. These additional notices will be included in this index at next revision

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