



A Textron Company

## **OPERATION SAFETY NOTICE**

**206L-24-55**

16 May 2024

**TO: All owners and operators of Model 206L, 206L-1 and 206L-3 Helicopters**

**SUBJECT: Cyclic and collective flight controls rigging requirements.**

Bell has been advised that the flight control rigging requirements for the 206L, 206L-1 and 206L-3 may be difficult to identify.

Models 206L, 206L-1 and 206L-3 (S/N 51001 to 51307) could have the latest swashplate and support assembly installed per Technical Bulletin (TB) 206L-00-201 and TB 206L-91-153 MOD B.

The latest 206-010-450 swashplate and support assemblies use the 206-010-445 support assembly which can be easily identified; see Figure 1.

To have this latest swashplate and support assembly installed on aircraft prior to 206L-3 S/N 51308, TB 206L-91-153 MOD B must have been accomplished. This Technical Bulletin requires the cyclic and collective flight control rigging be accomplished with different dimensions than shown in the applicable maintenance manual.

The current maintenance manuals for the 206L, 206L-1 and 206L-3 do not specify the different rigging dimensions when the above-mentioned Technical Bulletins have been accomplished.

This Operation Safety Notice (OSN) reminds owners and operators of 206L, 206L-1 and 203L-3 aircraft (prior to 206L-3 S/N 51308) that have the 206-010-445 support installed on their aircraft that they must rig the cyclic and collective flight controls to the dimensions shown in TB 206L-91-153 MOD B.

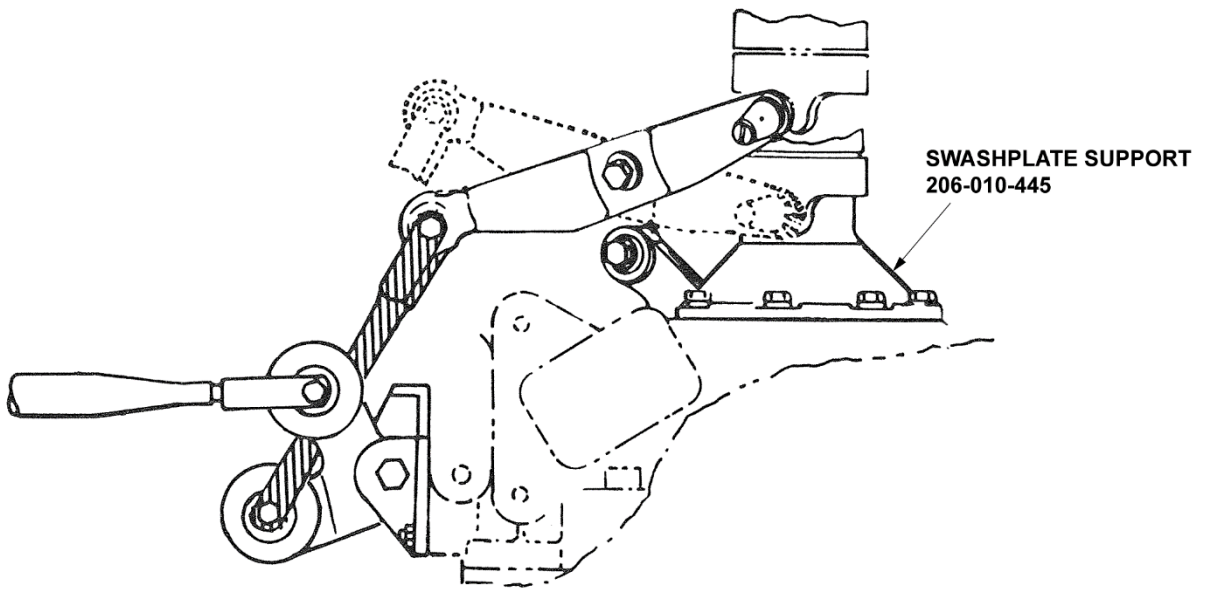
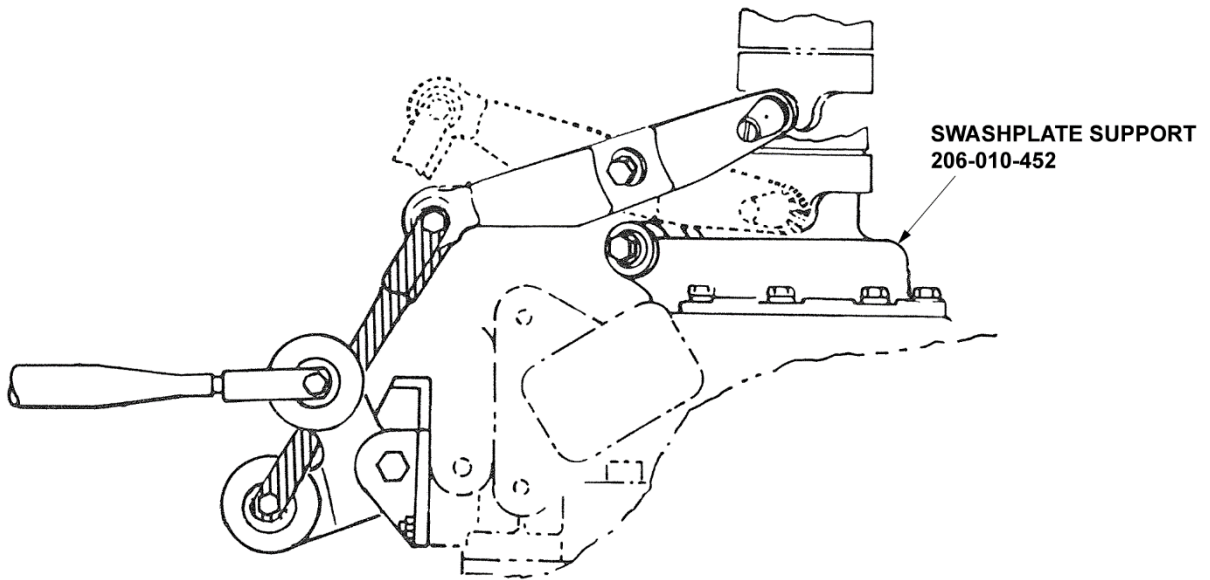
For any questions regarding this letter, please contact:

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Approved for public release.



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**Figure 1: Swashplate Support Visual Identification**