

**BHT-214B/B1-IL-INDEX**

**Bell** *MODEL* **214B** *SERIES*

# **INFORMATION LETTER INDEX**

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A Textron Company

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**23 MAY 2022**



## 214B/B1 INFORMATION LETTER INDEX

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PUBLICATION	ISSUE/ REV	DATE	SUBJECT
IL 214-35:EAM:ms-8185	Rev. A	25-Feb-77	Authorized Service and Repair Center, Aeroquality Sales Co.
IL 214-35:GEH:ms-8392	Basic	13-Apr-77	Commercial Equivalent for Solvent PD680
IL 214-35:TKF:ms-8488	Basic	17-May-77	Exchange, Repair and Warranty for Astronautics Instruments
IL 214-35:TKF:ms-8784	Basic	12-Sep-77	Inflight R.P.M. Management
IL 214-35:GEH:ms-8816	Basic	15-Sep-77	Improper Instrument Panel Markings on 214B/B1 Helicopters
IL 214-06:RVO:pr-0429	Basic	17-Jan-78	Component Exchange
IL 214-35:EAM:ms-9949	Basic	13-Dec-78	Rework of Passenger Step Actuators P/N 212-075-418-1 (SYLC 50228) Into P/N 212-075-418-3 (SYLC 50228-1)
IL 214-79-1	Basic	12-Jun-79	Special Warranty Policy Relative to ASB 214-79-7. 214B Main Rotor Trunnion Reduction in Service Life
IL 214-80-2	Basic	17-Jun-80	T5508D Engine Fuel Line Interference in the 214B/B1 Installation
IL 214-80-3	Basic	17-Jul-80	(Not Published) No Cost Parts for ASB No. 214-80-11
IL 214-80-4	Basic	21-Nov-80	Seal Kit P/N KC214076146UN Used in Main Hydraulic Servo P/N 214-076-146-001
IL 214-81-5	Basic	21-Apr-81	New Passenger Doors with Push-Out Emergency Egress Windows
IL 214-83-6	Basic	21-Apr-83	Painting of Main Rotor Blades
IL 214-89-7	Basic	17-Feb-89	Main Rotor Control Collective Levers P/N 214-010-474-105
IL 214-90-8	Basic	15-Nov-90	On-Going Support for the 214 Fleet
IL 214-03-9	Basic	16-Dec-03	P/N 214-040-825-001 Oil Seal Replacement
IL 214-03-10	Basic	23-Dec-03	P/N 214-070-300-001/-101 Internal Rescue Hoist Cable Cutter and Pyrotechnic Cartridge
IL 214-09-11	Basic	15-Sep-09	Tailboom Assembly Intermediate Gearbox Support Fitting Replacement and Tailrotor Driveshaft Alignment
IL 214-10-12	Basic	30-Nov-10	Derived Empty Weight Clarifications
IL 214-12-13	Basic	30-Jan-12	Transmission Spindle Assembly P/N 214-030-606-103, Crack
IL 214-13-14	Basic	7-Jan-13	Removal of Zinc Chromate Primer Stripes as an Overheat Condition Indicator
IL 214-15-15	Rev. C	10-Sep-20	Bell 214 Transition to Erickson Incorporated
IL 214-19-16	Basic	20-Aug-19	Interchangeability of Main Rotor Pitch Change Links P/N 214-010-410-133
IL 214-19-17	Basic	16-Sep-19	Interchangeability of Main Rotor Pitch Link Clevis 214-010-485-103 on Pitch Link Assemblies 214-010-410-011/-129

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IL 214-22-18	Basic	7-Feb-22	Parts Applicable to the 2148, 2148-1 & 214ST with "D" Prefixes

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PUBLICATION	ISSUE/ REV	DATE	SUBJECT
IL GEN-35:COA:ms-8833	Basic	6-Oct-77	Replacement of Grease P/N 204-040-755-3 (ANDEROL L786 OR R-508) with Grease P/N 204-040-755-5 (SYN TECH 3913-G1)
IL GEN-35:AJS:ms-9146	Basic	30-Jan-78	Cracked Main Rotor Yoke P/N 204-011-102
IL GEN-35:EAM:ms-9227	Basic	4-Mar-78	Inter Turbine Temperature Indicator Modification
IL GEN-35:GEH:ms-9379	Basic	17-Apr-78	AL-T3 Torque Ctrl Exchange Program
IL GEN-35:GEH:ms-9599	Basic	12-Jun-78	Idle Gear Failures
IL GEN-35:TKF:ms-9628	Basic	29-Jun-78	Gear Failure (-701) Referred to in OSN 212-78-1
IL GEN-35:COA:ms-9801	Basic	5-Oct-78	New Mast Bearing P/N 212-040-136-1
IL GEN-35:GAZ:oab-2102	Basic	11-Dec-78	New Bell Helicopter Textron Warranty for New Helicopters and Spares Delivered January 1, 1979 and Subsequent
IL GEN-35:COA:ms-9950	Basic	13-Dec-78	Inspection of Metal Contaminated Transmissions
IL GEN-35:CFB:ms-9963	Basic	20-Dec-78	(Idle Gear)
IL GEN-79-1	Basic	9-Feb-79	Agenda for 1979 Management, Flight & Maint Conf
IL GEN-79-2	Basic	29-Mar-79	Revised Main Rotor Hub Overhaul Procedures
IL GEN-79-3	Basic	14-May-79	Models 206, 206L, 212 Availability of Trial Micro-Fiche Publications
IL GEN-79-4	Basic	1-Jun-79	CANCELED
IL GEN-79-5	Basic	23-Jul-79	Lord Kinematics Refurbished Parts
IL GEN-79-6	Basic	20-Aug-79	Undersize 205-040-176-101 and 212-040-176-7 Boots
IL GEN-79-7	Basic	22-Aug-79	Lubrication Frequency (Superseded by GEN-79-9)
IL GEN-79-8	Basic	10-Sep-79	Imminent Bearing Shortages
IL GEN-79-9	Basic	9-Nov-79	Lubrication Frequency (Supersedes GEN-79-7)
IL GEN-79-10	Basic	13-Nov-79	Stabilizer Bar Assy Component Overhaul Schedule
IL GEN-80-11	Basic	21-Apr-80	New Discrepancy/Malfunction Report Form
IL GEN-80-12	Basic	23-Apr-80	Care and Handling of Electrical Wire and Cable
IL GEN-80-13	Basic	23-May-80	Dust Ingestion and Sulfur Contamination
IL GEN-80-14	Basic	16-Jun-80	Termination of the Trial Micro Fiche Publications Program
IL GEN-80-15	Basic	3-Oct-80	Terminal Junction System
IL GEN-80-16	Basic	16-Dec-80	New Location & Teletype Numbers for Product Supt Dept
IL GEN-81-17	Basic	21-Apr-81	Chadwick-Helmuth Rotor Balancer
IL GEN-81-18	Basic	5-Aug-81	Repair of Tailrotor driveshafts with Missing Weights
IL GEN-81-19	Basic	11-Aug-81	CSR Effectiveness Questionnaire
IL GEN-81-20	Basic	14-Aug-81	Use of Alternate Parts in 204/205/212 XMSNs
IL GEN-81-21	Basic	1-Sep-81	Compressor Wash - All Model Turbine Engines
IL GEN-81-22	Basic	29-Sep-81	BHT Announces New Round of M&O Conferences
IL GEN-81-23	Basic	9-Dec-81	Bell Helicopter Textron Announces the Continuance of Maintenance & Operations Conferences
IL GEN-81-24	Basic	14-Dec-81	Grease P/N 204-040-755-5 (SYN Tech 3913-G1) Shelf Life
IL GEN-82-25	Basic	7-Apr-82	The Discrepancy/Malfunction Rpt (D/MR)

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PUBLICATION	ISSUE/ REV	DATE	SUBJECT
IL GEN-82-26	Basic	15-Jan-82	Availability of Wire Strike Protection for Bell Helicopters
IL GEN-82-27	Basic	17-Mar-82	Bell Helicopter Textron, Inc. Training Center Telephone Number Changes
IL GEN-82-28	Basic	15-Nov-82	Trend Monitoring Vibrations
IL GEN-83-29	Basic	26-May-83	Daily Inspections/Airworthiness Checks
IL GEN-84-30	Rev. A	31-May-84	Royal Lubricants Co., Royco Turbine Oil 500 Usage Of
IL GEN-84-31	Rev. B	17-Nov-92	Inspection Rqmts for Reservoirs & Valve Operating Squibs Used in Emergency Float & Fire Extinguisher Systems (Superseded by IL GEN-93-52)
IL GEN-84-32	Basic	12-Jun-84	Driveshaft Coupling Lubricant, P/N 204-040-755-005
IL GEN-84-33	Basic	24-Jul-84	Electric ARC Etching, Unauthorized Procedure
IL GEN-84-34	Basic	9-Aug-84	Grease P/N 204-040-755-5 (SYN Tech 3913-G1) Unauthorized Sources
IL GEN-84-35	Basic	9-Aug-84	Failure of Main Rotor Pitch Change Link Clevis, P/N 204-011-136-001
IL GEN-84-36	Basic	28-Nov-84	Use of Pressing Tool (Work Aid) when Inst. 205-040-301-001 Pinion in 204-040-424-001 Dup. Brg. Of Rotor BK Quill
IL GEN-84-37	Basic	28-Nov-84	Use of Pressing Plug & Sleeve when Installing 204-040-102-017 Pin in Duplex BRG. Of Gen. Drive Quill
IL GEN-84-38	Basic	6-Dec-84	High Density Terminal Junction Modules
IL GEN-85-39	Basic	10-Jan-85	Simmonds Precision Information Letter No. 84-01 Describing Deterioration of Rubber in Fuel Transmitters
IL GEN-85-40	Rev. A	9-Jan-86	Protection of Elastomeric Components with Silicone Elastomers
IL GEN-86-41	Basic	5-Feb-86	Availability of Alternate Cable Cutter Cartridge
IL GEN-86-42	Basic	17-Mar-86	1986 MF&M Conference (Avis)
IL GEN-86-43	Basic	10-Jun-86	New Rotor Brake Linings
IL GEN-87-44	Basic	18-Feb-87	Lord Corporation Refurbishment/Exchange Parts Program
IL GEN-87-45	Basic	7-Apr-87	Plastic Media Blasting (PMB)
IL GEN-87-46	Rev. A	4-Jan-88	Use of Illustrated Parts Catalogs
IL GEN-88-47	Rev. B	22-Apr-92	MS21042 Series Nuts, Approved Vendors for
IL GEN-90-48	Basic	8-Oct-90	Accelerometer Minimum Specifications for Main Rotor Balancing Applications
IL GEN-91-49	Basic	9-Oct-91	Refurbishment of Parts Manufactured with K1001 (BLUE) Epoxy Resin Coating
IL GEN-92-50	Basic	20-Jan-92	Lord Corporation Remanufactured/Exchange Parts Program
IL GEN-92-51	Basic	4-Dec-92	Magnolia Magnobond 6392 Adhesive

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IL GEN-93-52	Basic	21-Jun-93	Insp Rqmts for Res. & Valve Operating Squibbs Used in Emergency Float & Eng. Fire Ext. Sys & for Rescue Hoist Cable Cutter Squibbs
IL GEN-94-53	Basic	4-Mar-94	Powertrain Component Corrosion Prevention
IL GEN-94-54	Basic	15-Apr-94	Retirement Index Number (RIN) for Cycle Lived Components (Superseded by IL GEN-03-94)
IL GEN-96-55	Rev. A	19-Oct-99	Improved Tail Rotor 90/42 Degree Gearbox Oil Filler Caps
IL GEN-97-56	Basic	10-Mar-97	Bell Helicopter Part Numbering System
IL GEN-97-57	Basic	24-Mar-97	Use of Noise Cancelling Headsets in Bell Helicopters
IL GEN-97-58	Basic	13-Nov-97	Castrol Aero 5734
IL GEN-98-59	Rev A	8-May-98	Folding Step Electrical Actuators P/N 212-075-418-107
IL GEN-98-60	Basic	1-Jun-98	RADS-AT User Training
IL GEN-98-61	Basic	12-Jun-98	A/C Modification & New E-Mail Addresses for Bell Helicopter Textron Canada
IL GEN-98-62	Basic	16-Nov-98	Flexure Style Main Rotor & Tail Rotor Yokes
IL GEN-99-63	Basic	13-Jan-99	Pressure Vessels, used as Nitrogen Reservoirs for Emergency Floatation Systems, Service Life Of
IL GEN-99-64	Basic	18-Jan-99	Airframe Damage Descriptions
IL GEN-99-65	Rev. B	10-May-21	Interchangeability of Agusta & Bell Manufactured Parts
IL GEN-99-66	Basic	21-Jan-99	RADS-AT User Training
IL GEN-99-67	Basic	19-Mar-99	RADS-AT Y2K Problems
IL GEN-99-68	Basic	7-Sep-99	Access to Commercial Helicopter Service Directives
IL GEN-99-69	Basic	17-Nov-99	Gimbal Arm Corrosion and Maximum Service Life of SX-16 Nightsun or SX-5 Starburst Searchlight
IL GEN-00-70	Basic	25-Jan-00	Damage to Aluminum Rigid Lines Caused by Identification Tape
IL GEN-00-71	Basic	26-May-00	Technical Publications Revision Status Website
IL GEN-00-72	Basic	18-Jul-00	Cold Expansion Tools and Sleeves
IL GEN-00-73	Basic	8-Sep-00	Breeze Eastern 300 LBS Rescue Hoist P/N BL-16600-110 and BL-16600-170, and Aeronautical Accessories Inc (AAI) 300 LBS Rescue Hoist P/N 407-979-100
IL GEN-00-74	Basic	13-Nov-00	Post Wiring Inspection After Customizing Modification
IL GEN-00-75	Basic	16-Nov-00	Rotor Analysis and Diagnostic Systems (RADS-AT) Training Course
IL GEN-01-76	Basic	20-Mar-01	Procedure for Requesting BHT-Approved Structural Repair
IL GEN-01-77	Rev. A	5-Jun-17	Fuel Cell Shelf Life & Storage
IL GEN-01-78	Basic	26-Apr-01	Helicopter External Noise Levels
IL GEN-01-79	Basic	19-Jun-01	Turnbuckle Part Number 204-011-137-001 (Pitch Link Barrel)
IL GEN-01-80	Basic	25-Jun-01	Replacement of Exxon Turbine Oils by Air BP Oils

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IL GEN-01-81	Basic	5-Jul-01	Rotor Analysis and Diagnostic Systems (RADS-AT) Training Course
IL GEN-01-82	Basic	28-Aug-01	Use of Unapproved Parts from Surplus Military Inventory
IL GEN-01-83	Basic	8-Oct-01	Type MA-6/8 Inertia Reel Assemblies
IL GEN-01-84	Basic	11-Oct-01	Primer on Rotor Brake Disc Friction Surfaces
IL GEN-02-85	Basic	6-Mar-02	Rotor Analysis and Diagnostic Systems (RADS-AT) Manufacturing/Support Changes and Upcoming Training Course
IL GEN-02-86	Basic	4-Apr-02	New Internet Service Provided to Bell Customers
IL GEN-02-87	Basic	5-Sep-02	RADS-AT Training
IL GEN-03-88	Rev. A	10-Sep-12	Defective NAS516-1A Grease Fittings
IL GEN-03-89	Basic	28-Feb-03	Inspection and Surface Protection of Steel Parts
IL GEN-03-90	Basic	4-Mar-03	New Repair Angle Standard
IL GEN-03-91	Rev. A	8-Apr-09	Receipt of Service Directives On-line
IL GEN-03-92	Basic	8-Aug-03	Expansion of Product Support Engineering Service
IL GEN-03-93	Basic	13-Aug-03	Bearing Grease Lubricant
IL GEN-03-94	Basic	10-Oct-03	Expanded Use of Retirement Index Numbers (RIN)
IL GEN-03-95	Basic	21-Nov-03	Use of High-pressure Washer Around Helicopters
IL GEN-04-96	Basic	6-Jan-04	Procedure for Requesting BHT-Approved Structural Repairs
IL GEN-04-97	Basic	14-Jun-04	Hand Held Fire Extinguisher, Replacement of
IL GEN-04-98	Rev. F	21-Apr-21	Changes to BHT Customer Property Return (CPR) Process
IL GEN-04-99	Basic	3-Aug-04	Superseded Rivets
IL GEN-04-100	Basic	1-Dec-04	Information Regarding the Handling and Testing of Cartridges
IL GEN-04-101	Basic	20-Dec-04	Rolls-Royce Technical Publications Delivered with New Production Helicopters
IL GEN-05-102	Basic	7-Feb-05	Wet Installation Primer Application
IL GEN-05-103	Basic	28-Feb-05	Seat Belt and Shoulder Restraint Webbing, Inspection Guidelines
IL GEN-05-104	Basic	15-Dec-05	Temperature Indicator "TEMP-PLATE" Sealer, Introduction of
IL GEN-06-105	Basic	12-Jan-06	2006 Maintenance & Operations (M&O) Conferences
IL GEN-06-107	Basic	23-Aug-06	Procedure for Providing Customer/Contact Information
IL GEN-07-108	Basic	15-Jan-07	Clarification of Proper Assembly Torque Technique When Using Conical Seal Washers on Flared End Fittings
IL GEN-07-109	Basic	9-Feb-07	Clarification on Part Numbers Identification
IL GEN-07-110	Basic	16-Feb-07	Continuing Qualification and Maintenance of Pressure Cylinders and Squibs



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IL GEN-07-111	Basic	20-Apr-07	Risk of FOD of Fluid and Pneumatic Systems Malfunction Due to Cap Plugs
IL GEN-07-112	Rev. A	7-Apr-22	Shelf Life of Temp-Plates P/N 6000-1, 6000-2 and 6000-3
IL GEN-07-113	Basic	17-Jul-07	Compatibility of Newly Installed Equipment
IL GEN-08-114	Basic	25-Feb-08	Artex Service Bulletins SN019 and SN020
IL GEN-08-115	Basic	16-Jun-08	Aircraft Model Designations and Applicability to Bulletins
IL GEN-09-116	Basic	16-Feb-09	SkyBOOKS Electronic Log Books, Introduction of
IL GEN-09-117	Basic	17-Nov-09	psemil214@bellhelicopter.textron.com E-mail Address, Inactivation of
IL GEN-10-118	Rev. A	24-Mar-21	Breeze-Eastern Cargo Hook Maintenance Concept
IL GEN-10-119	Basic	12-Aug-10	Applicability of Bulletins After Incorporation into the Maintenance Manual
IL GEN-10-120	Basic	22-Dec-10	New Bulletin Format
IL GEN-11-121	Basic	4-Oct-11	Operation of Bell Aircraft Near Volcanic Activity
IL GEN-12-122	Basic	5-Mar-12	GE Aviation Customer Database/Review Process
IL GEN-12-124	Basic	9-Jul-12	Electronic Technical Publications Website Now Supports Tablets and Smart Phone Devices
IL GEN-12-125	Basic	27-Sep-12	Bell Helicopter and Maryn International Products
IL GEN-12-126	Basic	27-Nov-12	Torque Application on Fluid Lines and Fittings
IL GEN-13-127	Basic	18-Feb-13	Product Service Letter, Introduction
IL GEN-13-128	Basic	13-Sep-13	Electronic Technical Publications - Introduction of the "Offline Library" Feature
IL GEN-14-129	Rev. A	22-Apr-14	Vista Part Number Substitution
IL GEN-14-130	Basic	22-Jul-14	Discontinuation of DVD Products
IL GEN-15-131	Basic	30-Jan-15	Chemically Assisted Super Finishing
IL GEN-15-133	Rev. A	24-Sep-20	Clearfix Aerospace Acrylic Plastic Window Restoration
IL GEN-15-134	Basic	11-Aug-15	Non-Aviation Transmitters Installed in Helicopters
IL GEN-16-135	Basic	19-Feb-16	Garmin Worldwide Navigation Database Service Advisory
IL GEN-17-136	Basic	31-Mar-17	Applicability of Service Directives to Spare Parts
IL GEN-18-137	Basic	6-Mar-18	Product Support Engineering New E-Mail Addresses
IL GEN-18-138	Rev. A	9-Aug-18	MS21042 and NAS 1291 Series Nuts, Supersession of.
IL GEN-18-139	Basic	25-Sep-18	Historical Service Record Requirements for On-Condition Composite Main Rotor Yokes, Main and Tail Rotor Blades
IL GEN-18-140	Rev. A	27-Nov-18	Simplified Product Support Engineering Email
IL GEN-18-141	Rev. A	15-Feb-22	Procedure for Requesting Bell-Approved Structural Repairs
IL GEN-19-142	Basic	7-May-19	Utilization of Anti-Icing Additive in the Fuel System
IL GEN-19-143	Basic	11-Jun-19	Freeflight Systems Service Information Letter SILFFS22-2000-2101-GPS-EPOCH, Software Update

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IL GEN-19-144	Basic	25-Jun-19	ARC Electronics ARTEX-Branded Emergency Locator Transmitter G-Switch Testing and Maintenance (Service Bulletin - SB1000)
IL GEN-19-145	Basic	15-Oct-19	Product Support Engineering Revised Contact Information
IL GEN-20-146	Basic	17-Mar-20	Cleaning/Disinfecting Recommendations for Coronavirus (COVID-19)
IL GEN-20-147	Basic	5-May-20	Part number substitution info in the "Product Notes" section of MARKETPLACE
IL GEN-20-148	Basic	6-Jul-20	Utilization of Biocide Additive in the Fuel System
IL GEN-21-149	Basic	21-Apr-21	Customer Property Return Process
IL GEN-21-150	Basic	10-May-21	Interchangeability of Agusta and Bell Manufactured Parts
IL GEN-21-151	Basic	12-May-21	Defective Pitot/Static Elbow Fitting 50-012-13N402
IL GEN-22-152	Basic	6-Jan-22	Contacting Product Support Engineering
IL GEN-22-153	Basic	19-Jan-22	Structural Repairs Policy Change
IL GEN-22-154	Basic	15-Feb-22	Procedure for Requesting Bell-Approved Structural Repairs.
IL GEN-22-155	Basic	23-Mar-22	Use of Bell Recommended Vibration Analysis and Balancing Equipment
IL GEN-22-156	Basic	7-Apr-22	Shelf Life of Temp-Plates 6000-1, 6000-2, and 6000-3

**NOTICE**

The following blank pages are provided for entry of additional notices when distributed. These additional notices will be included in this index at next revision

<b>PUBLICATION</b>	<b>ISSUE/ REV</b>	<b>DATE</b>	<b>SUBJECT</b>
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