



A Textron Company

INFORMATION LETTER

429-24-25
7 October 2024

TO: All owners and operators of Model 429 helicopters

SUBJECT: MAIN ROTOR HUB YOKE ASSEMBLY REPAIR

Owners and operators of the model 429 have been reporting cracks in the 429-010-103-101/-105/-111/-115 main rotor hub yoke assemblies. To address this, Product Support Engineering (PSE) has been distributing a blanket expanded repair 19RI-315 to customers upon request.

Bell wishes to inform owners and operators that the intent of the main rotor hub yoke assembly expanded repair 19IR-315 Revision C has been integrated to the Maintenance Manual, Chapter 62.

As a result, two data modules and their associated figures were revised to include the yoke assembly damage limits and the repair procedure:

- [DMC-429-A-62-20-00-00A-310A-A](#) – Main Rotor Hub Assembly – Inspection
- [DMC-429-A-62-20-00-00A-600A-A](#) – Main Rotor Hub Assembly – Repair

For any questions regarding this letter, please contact:

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